

Date: Thursday, 9/20/2007 3:28:10 PM
 User: Kim Johnston

Process Sheet

SPLiT

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: SADDLE KIT FOR D206-642-511	
Job Number	: 34746 -2		Part Number	: K642 511	
Estimate Number	: 12893		Drawing Number	: N/A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 9/20/2007 S.O. No. : N/A		Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 10/5/2007	
Previous Run	: 34625		Qty:		
Written By			Unit:	Each	
Checked & Approved By					
Comment	: Est Rev.A 07.06.05 new issue EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	DC	DOCUMENT CONTROL	
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP K642-511 CHG003			
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Pick Packing Kit			
3.0	D206648013	GHW Kit	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) GHW Kit Batch: 34627			
4.0	D2652	Bushing	
 Comment: Qty.: 16.0000 Each(s)/Unit Total : 64.0000 Each(s) Pick: Qty Part Number Description Batch 16 D2652 Bushing B34893			
5.0	D2712	Set Screw	
 Comment: Qty.: 10.0000 Each(s)/Unit Total : 40.0000 Each(s) Pick: Qty Part Number Description Batch 10 D2712 Set Screw B34638			



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Drawing Name: SADDLE KIT FOR D206-642-511

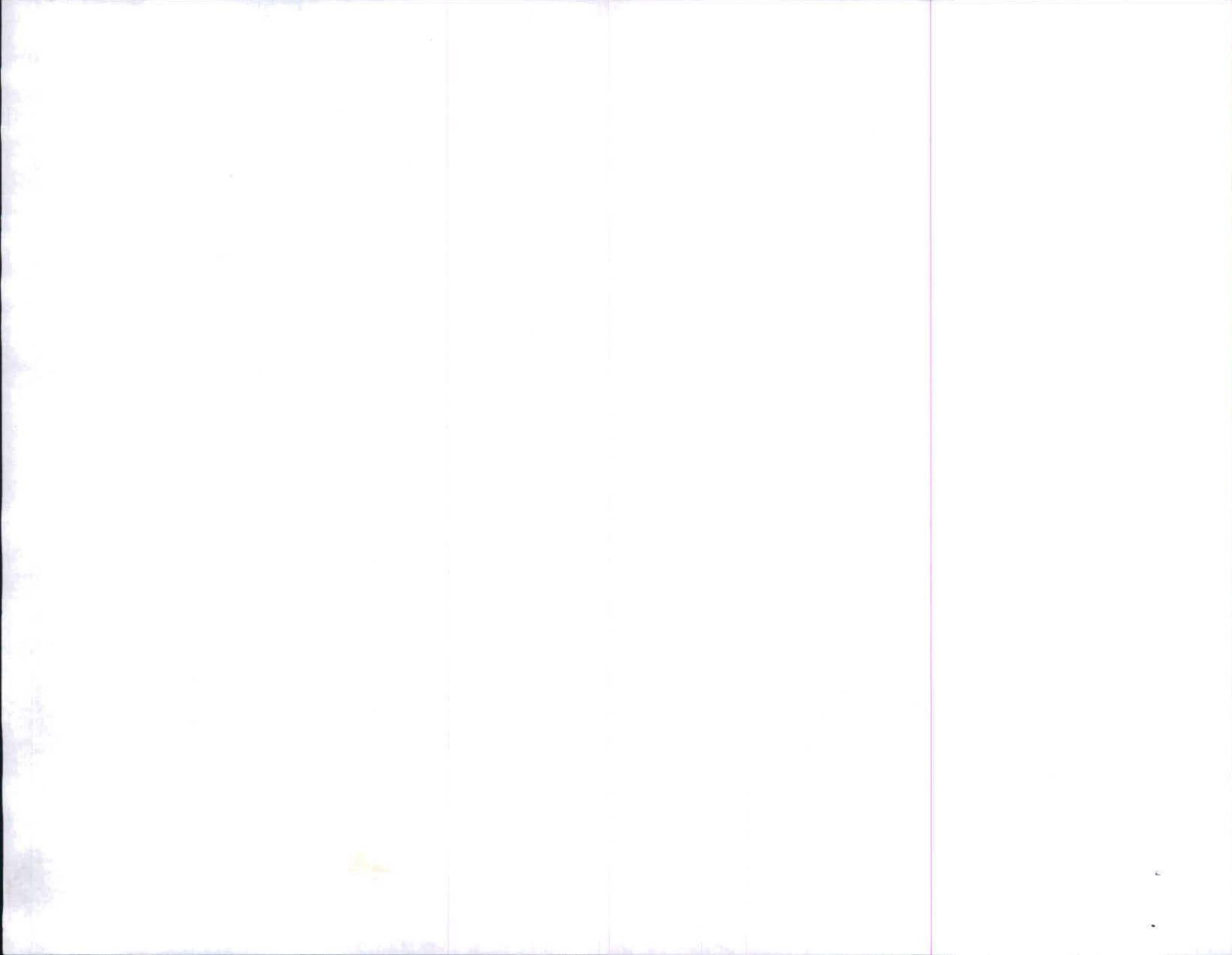
Job Number: 34746

Part Number: K642 511

Job Number:



Seq. #:	Machine Or Operation:	Description :	
6.0	D29321	206 Saddle Left side	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
		Pick:	
	Qty Part Number	Description	Batch
	1 D2932-1	Saddle	B34615 07/11/06 ①
7.0	D29331	206 Saddle Left	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
		Pick:	
	Qty Part Number	Description	Batch
	1 D2933-1	Saddle	B34190 07/11/06 ①
8.0	D2934	Saddle Spacer	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	
		Pick:	
	Qty Part Number	Description	Batch
	2 D2934	Saddle Spacer	B34630 07/11/06 ①
9.0	D2935	Saddle Spacer	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	
		Pick:	
	Qty Part Number	Description	Batch
	2 D2935	Saddle Spacer	B34174 07/11/06 ①
10.0	D29381	206 Saddle Left side	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
		Pick:	
	Qty Part Number	Description	Batch
	1 D2938-1	Saddle	B34617 07/11/06 ①
11.0	D29391	206 Saddle Left side	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
		Pick:	
	Qty Part Number	Description	Batch
	1 D2939-1	Saddle	B33361 07/11/06 ①



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Seq. #:	Machine Or Operation:	Description :
12.0	D33963	Inventory
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	2 D3396-3	Spacer B34741
13.0	D3407043	Tow Ring
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	1 D3407-043	Tow Ring B34011
14.0	D34561	washer
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	1 D3456-1	Washer B33376
15.0	D34571	Inventory
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	2 D3457-1	Washer B34640 (7x) B34013 (1x)
16.0	AN3C35A	
	Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	3 AN3C35A	Bolt M105878
17.0	AN3C36A	
	Comment: Qty.: 9.0000 Each(s)/Unit Total : 36.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	9 AN3C36A	Bolt M106299



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Job Number:



Seq. #:	Machine Or Operation:	Description :	
18.0	AN3C41A		
	Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)		
	Pick:		
	Qty Part Number	Description	Batch
	8 AN3C41A	Bolt	M105858
			AS 07/11/06 ①
19.0	AN4C6A	Bolt	
	Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)		
	Pick:		
	Qty Part Number	Description	Batch
	12 AN4C6A	Bolt	M105426
			AS 07/11/06 ①
20.0	AN5C11A		
	Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)		
	Pick:		
	Qty Part Number	Description	Batch
	8 AN5C11A	Bolt	M105634
			AS 07/11/06 ①
21.0	AN5C12A		
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)		
	Pick:		
	Qty Part Number	Description	Batch
	4 AN5C12A	Bolt	M105793
			AS 07/11/06 ①
22.0	AN5C13A		
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)		
	Pick:		
	Qty Part Number	Description	Batch
	4 AN5C13A	Bolt	M104994
			AS 07/11/06 ①
23.0	AN5C15A	Bolt	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)		
	Pick:		
	Qty Part Number	Description	Batch
	1 AN5C15A	Bolt	M101391
			AS 07/11/06 ①

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Seq. #:	Machine Or Operation:	Description :
24.0	AN5C32A	AS 07/11/06 ①
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	
	Pick: Qty Part Number 2 AN5C32A	Description Batch Bolt M105156
25.0	AN5C34A	AS 07/11/06 ①
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	
	Pick: Qty Part Number 2 AN5C34A	Description Batch Bolt M105160
26.0	AN5C35A	AS 07/11/06 ①
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
	Pick: Qty Part Number 1 AN5C35A	Description Batch Bolt M18919
27.0	AN960C10L	washer AS 07/11/06 ①
	Comment: Qty.: 24.0000 Each(s)/Unit Total : 96.0000 Each(s)	
	Pick: Qty Part Number 24 AN960C10L	Description Batch Washer M106043
28.0	AN960C416L	WASHER AS 07/11/06 ①
	Comment: Qty.: 24.0000 Each(s)/Unit Total : 96.0000 Each(s)	
	Pick: Qty Part Number 24 AN960C416L	Description Batch Washer M104936



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Job Number:



Seq. #: Machine Or Operation:

Description :

29.0 AN960C516L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN960C516L

Washer

M103344

AS 07/11/06 ①

30.0 MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

20 MS21043-3

Nut

M105728 (x10)
M105792 (x10)

AS 07/11/06 ①

31.0 MS210434

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total : 52.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

13 MS21043-4

Nut

M105793

AS 07/11/06 ①

32.0 MS210435

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 MS21043-5Nut

M105430

AS 07/11/06 ①

33.0 NAS1515H3L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total : 96.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 NAS1515H3L

Washer

M105057

AS 07/11/06 ①

34.0 NAS1515H4L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total : 96.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

